



How to Print 600D Polyester

INK

- PA series from Nazdar
- Plastisol* ink

DRYER SETTING

- PA series - Air dry for 8 hours.
- Plastisol ink - 250 degrees heat dry 15 seconds + air dry for 15 minutes

OTHER RECOMMENCATIONS

- Keep heat under 375 degrees and keep the heating time less than 30 seconds per press. If more heat is needed, the operator can simply press multiple times

*Plastisol is a suspension of PVC particles in a plasticizer; it flows as a liquid and can be poured into a heated mold. When heated to around 177 degrees Celsius, the plastic and plasticizer mutually dissolve each other. On cooling the mold below 60 degrees C, a flexible, permanently plasticized product results.