



How to Print 210D Nylon/PU & 70D Nylon/PVC

INK

- Type: Nylon ink.

DRYER SETTING

- 325 degrees with a belt speed that allows 15 seconds of drying under the elements.

***Plastisol** is a suspension of PVC particles in a plasticizer; it flows as a liquid and can be poured into a heated mold. When heated to around 177 degrees Celsius, the plastic and plasticizer mutually dissolve each other. On cooling the mold below 60 degrees C, a flexible, permanently plasticized product results.